

Work Order ID 106469

Tuesday, September 03, 2013 10:06:31 AM

106469

Page 1

Item ID: D412-761-041A

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Full Vertical Reference Door Mod. (Narrow)

Start Date: 9/3/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/5/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *WV*

Date: *13-9-03* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100 HIN D412-761

E

0.00 DAS

100

DOCUMENT CONTROL

DC

Memo *M.H.*

0.00 *27 9-89*

Document Control

Photocopy bluefile & type labels per PPP D412-761-041A CHG002

44 BG 13-9-4

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1X M.H. 13-09-3

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS

27

9-89

1393

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Item ID: D412-761-041A

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Full Vertical Reference Door Mod. (Narrow)

Start Date: 9/3/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/5/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-761-041A /DSI9514

Location: _____

PPP Rev: _____

1 ~~2~~ 13-9-6

140

0.00

140

QC21 - Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

13/9/9
MF
13-9-6

Picklist Print

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Page 1

Work Order ID: 106469

Parent Item: D412-761-041A

Parent Item Name: Full Vertical Reference Door Mod. (Narrow)

Start Date: 9/3/2013

Required Date: 9/5/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 ver:EC
511 DD Ver:JLM

IPP Rev:B 13.01.15 as per ECN13-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-761-045

Bubble Window

D412-761-047

Instrument Panel

Manufactured No

Manufactured No

110 Each 0.0000

110 Each 1.0000

Location

FG30

103060

Loc Qty

1

Loc Code

100 Each 0.0000

D412-761-051

Armrest

Manufactured No

1

B106472

1

B106471

1

B106470

M.D. 13-09-3

M.D.

M.D.

